



OAC700BG20
Detailed Description
Technical Description

2K WHITE SB TCOAT G20
 2K WHITE SB ACRYLIC TOPCOAT G20 IRIDEA
 White sandable acrylic matt top coat 20 gloss.

Line of product



Main Data

Primary Sector 	✓ Cupboard doors ✓ Flat panels for indoors ✓ Indoor fittings ✓ Indoor furnitures
Main Features	Outstanding Outstanding Outstanding Good Definition of the wood's pore Covering Matt uniformity Surface hardness

Chemical and Physical Properties

Physical state notes	White viscous liquid		
Solid Content %	50 ± 2		
Gloss	20 gloss ± 3.0		
Yield	Min 5.9 265.8	Max 7.1 319.8	UM m2/Kg sqft/gal

Instructions for use

Instructions for use	Mix well before use.	
Pigmentability	The product can be pigmented: refer to the "Pigmented coatings" manual or ask technical assistance service.	

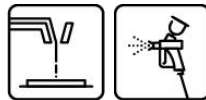
Substrate

Substrate	✓ Applicable over itself ✓ Bicomponent solvent based base coats ✓ Polyester base coats ✓ Polyurethane base coats	
Substrate preparation	✓ Sand the base coat with grain 320 and then with grain 400 paper. Dust carefully with compressed air. ✓ Sand the bare wood with grain 150 and then with grain 180 paper. Dust carefully with compressed air.	
Substrate information	All general information refers to ICA Group products	

Application

Hardener	Hardener	% in weight	% in volume	Pot life (h)	How to add
	C200	10.0	15.0	9	Mix manually
	C128	20.0	25.0	9	Mix manually
Thinner	Thinner	% in weight	% in volume	How to add	
	D1010	30.0	40.0	Mix manually	
	D1015	30.0	40.0	Mix manually	
	D1034	30.0	40.0	Mix manually	
Product preparation	Dilute from 30% to 50% by weight or by volume, depending on the application needs.				



Application 	Application Curtain coater Spray-paint	Application Notes Maintain application viscosity by periodically adding the solvent lost by evaporation. With cup spray-gun we recommend 1.8-2 mm nozzles and 3 atm. air pressure.	
Quantity per coat	Min Quantity 140 5.0	Max quantity 170.0 6.0	Un. Measure g/sqm wet mils
Number of coats	Up to three		
Interval between coats (23°C-73°F 50% RH) (h)	1-3		

Drying

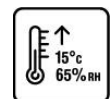
Touch dry (23°C-73°F 50% RH) (h)	0.6	
Sandable (h)	10.0	
Drying and cross-linking information	The figures indicated serve as a guide and are for reference. The drying time depends on the substrate, coat thickness, temperature, relative atmospheric humidity and ventilation.	

Specification of supplied product

Analysis	Value			Un. Measure	Method
Flow Cup Viscosity	Ford Cup 4	120.0	± 15.0	Seconds	F.C.4 visc. 20°C (sec) MP04
Specific Gravity		1.2	± 0.05	g/ml	Density (g/ml) MP01
		10.0	± 0.05	lb/gal	Density (lb/gal) MP01
Fineness		15.0	± 5.0	µm	Fineness (µm) MP12

N.B.

Shelf life (days)	730
Storage and use Information	Store in a cool, dry place protected from light sources. Close the package after using. Store at temperatures above 5°C (41°F) and below 35°C (95°F)



Viscosity Notes

The quality control value of the viscosity refers to the product immediately after checking. Any variations of the data specified in the technical data sheet could be due to circumstances such as length and conditions of storage.

Legal notice

The working method, the application conditions, the production cycle, the use of machinery, the ambient conditions, the characteristics of the supports used, the place of use, are beyond our control and our obligations. Therefore it is essential that you test our products and the information supplied by us to make sure that they are satisfactory and suitable for the use and application methods that you intend them for and for the results you wish to achieve. This specific analysis is exclusively your responsibility and must include assessment of suitability from a technical and procedural, environmental, health and safety point of view. Any written or verbal information given by our technical and/or commercial personnel is purely to illustrate the product and help the client, and does not constitute instructions or consultancy, which remains expressly excluded. The above mentioned written or verbal information is subject to changes without prior notice and does not imply any acceptance of responsibility by our company to you and to third parties. The product is supplied in perfect conformity with the contents of this document; we therefore guarantee the consistency of the chemical-physical characteristics of the product taking into account the allowances and data contained in our technical data sheets.

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