



LP155P

Detailed Description
Technical Description

2K WHITE SB TCOAT G90

2K WHITE SB POLYURETHANE TOPCOAT G90
 White pigmented extracovering brushable polyurethane gloss top coat.

Main Data

Primary Sector 	✓ Kitchen cupboard doors
	✓ Indoor furnitures
	✓ Indoor fittings
Main Features	Outstanding Polishability
	Outstanding Body
	Outstanding Covering

Chemical and Physical Properties

Physical state notes	White viscous liquid		
Solid Content %	75 ± 2		
Gloss	90 gloss ± 5.0		
Yield	Min	Max	UM
	6.7	9.1	m2/Kg
	320.7	435.5	sqft/gal

Instructions for use

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Pigmentability	The product can be pigmented: refer to the "Pigmented coatings" manual or ask technical assistance service.	

Substrate

Substrate	<ul style="list-style-type: none"> ✓ Bicomponent solvent based base coats ✓ Polyester base coats ✓ Polyurethane base coats
Substrate preparation	<ul style="list-style-type: none"> ✓ Sand the base coat with grain 320 and then with grain 400 paper. Dust carefully with compressed air.
Substrate preparation Notes	Before applying the product, sand the substrate, the first time with 400 grit sandpaper, and the second time with a finer grit sandpaper such as 600.
Substrate information	All general information refers to ICA Group products


Application

Hardener	Hardener	% in weight	% in volume	Pot life (h)	How to add
	C152AP	50.0	70.0	2	Mix manually
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C215	60.0	80.0	2	Mix manually	
Thinner	Thinner	% in weight	% in volume	How to add	
	D1010	40.0	60.0	Mix manually	
D1015	40.0	60.0	Mix manually		
Product preparation	Dilute from 20% to 40% in weight, or from 30% al 60% in volume, depending on the application needs.				
Application 	Application	Application Notes			
	Curtain coater Spray-paint				



Quantity per coat	Min Quantity 110 3.7	Max quantity 150.0 5.0	Un. Measure g/sqm wet mils
Number of coats	Up to two		
Interval between coats (23°C-73°F 50% RH) (h)	1		

Drying

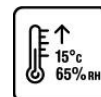
Touch dry (23°C-73°F 50% RH) (h)	1.5	
Drying and cross-linking information	The figures indicated serve as a guide and are for reference. The drying time depends on the substrate, coat thickness, temperature, relative atmospheric humidity and ventilation.	

Specification of supplied product

Analysis		Value		Un. Measure	Method
Flow Cup Viscosity	Ford Cup 5	70.0	± 15.0	Seconds	F.C.5 visc. 20°C (sec) MP04
Specific Gravity		1.45	± 0.05	g/ml	Density (g/ml) MP01
		12.1	± 0.05	lb/gal	Density (lb/gal) MP01

N.B.

Shelf life (days)	730
Storage and use Information	Store in a cool, dry place protected from light sources. Close the package after using. Store at temperatures above 5°C (41°F) and below 35°C (95°F)



Viscosity Notes

The quality control value of the viscosity refers to the product immediately after checking. Any variations of the data specified in the technical data sheet could be due to circumstances such as length and conditions of storage.

Legal notice

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