



Number: PFB618T0

January 4, 2013

Name: YGY Texture

Type: TGIC-Polyester

Alesta Group Code: ID03004000116

POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	1.45 ± 0.05
	Theoretical Coverage	133 ft ² /lb/mil
ASTM D3451-92, 13	Mass Loss During Cure	< 1%
	Recommended Shelf Life:	12 Months @ 75 °F

COATING PROPERTIES

ASTM D523-89	Gloss at 60°	2.0-3.0
DPC TM 10.219	PCI Powder Smoothness	n/a
ASTM D2454-95	Overbake Resistance, Time	100%
ASTM D3363-92a	Pencil Hardness	H
ASTM D2794-93	Dir / Rev Impact, Gardner	160 / 160 in/lbs
ASTM D3359-97	Adhesion, Cross Hatch	5B Pass
ASTM D522-93a	Flexibility, Mandrel	1/8 in. dia., no fracture
ASTM B117-97	Salt Spray	1,000 hrs
Ford M70J5A Ford	Black G Gloss YGYAXXG-Texture Black Low Gloss Textured YGYAFBG	Approved Matched

APPLICATION

Electrostatic Spray, Cold
Substrate: 0.032 in. CRS
Pretreatment: Bonderite® 1000, Parcolene® 60

CURE SCHEDULE:
(Time at substrate temperature)
7 Minutes @ 400°F

FILM THICKNESS: 2.0-3.0 MILS

This product is approved by Ford to material specification M70J5A, color name YGYAXXG-Texture and color name Black Low Gloss Textured YGYAFBG

Prepared 6/6/2013

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