Technical Information Sheet



Number: *UFW654*S3 July 6, 2011

Name: Central Office White III Type: Aliphatic Urethane Polyester

Alesta Group Code: PU30009000216

POWDER PROPERTIES

ASTM D5965-96, C Specific Gravity 1.79 ± 0.05

Theoretical Coverage 107 ft2/lb/mil

ASTM D3451-92, 13 Mass Loss During Cure < 4%

Recommended Shelf Life: 12 Months @ 75 F

COATING PROPERTIES

ASTM D523-89 Gloss at 60° 30-40 **DPC TM 10.219** 8 PCI Powder Smoothness ASTM D2454-95 Overbake Resistance, Time 100% ASTM D3363-92a Pencil Hardness H-2H ASTM D2794-93 Direct Impact, Gardner 40 in/lbs ASTM D3359-97 Adhesion, Cross Hatch 5B Pass

ASTM D522-93a Flexibility, Mandrel 3/16 in. dia., no fracture

ASTM B117-97 Salt Spray 1,000 hrs

UL DTOV2 Organic Coating Steel Enclosures, Elect. Eq. Recognized

APPLICATION

Electrostatic Spray, Cold Substrate: 0.032 in. CRS

Pretreatment: Bonderite® 1000, Parcolene® 60

CURE SCHEDULE:

(Time at substrate temperature)
10 Minutes @ 400F

FILM THICKNESS: 2.0-3.0 Mils

This product is designed to offer a low friction surface that may improve mar resistance or the movement of items on racks or shelves when compared to a standard grade coating. It will usually be difficult to over-coat.

Prepared 6/5/2013

9800 Genard Rd. Houston, TX 77041-7624 1-800-247-3886 fax: 713-939-4027 COATED 1-800-667-9610 fax: 614-771-4139 TOUGH TOUGH

WARRANTY POLICY: Seller certifies that all coatings delivered to Customer in unopened factory filled containers meet all pertinent quality standards presented in its current published literature. Since matters of surface preparation, application procedures, curing procedures and other local factors that affect coating performance are beyond Seller's control, Seller assumes no liability for coating failure other than to supply replacement material for a coating material proven to be defective. Customer will determine suitability of this product for its use and thereby assume all risks and liabilities in connection therewith. Seller will not be liable for any injuries, damages or other losses derived, directly or indirectly, from or as a consequence of Customer's use of the product. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, RELATING TO ITS PRODUCTS AND THEIR APPLICATION, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSES.



Technical Information Sheet



Number: UFW654S3

Name: Central Office III Type: Aliphatic Urethane Polyester

Alesta Group Code:

POWDER PROPERTIES

ASTM D5965-96, C Specific Gravity

Theoretical Coverage ft2/lb/mil

ASTM D3451-92, 13 Mass Loss During Cure < %

Recommended Shelf Life: Months @ F

COATING PROPERTIES

ASTM D523-89 Gloss at 60°

DPC TM 10.219PCI Powder Smoothnessn/aASTM D2454-95Overbake Resistance, Time%

ASTM D3363-92a Pencil Hardness

 ASTM D2794-93
 Direct Impact, Gardner
 n/a

 ASTM D3359-97
 Adhesion, Cross Hatch
 5B Pass

 ASTM D522-93a
 Flexibility, Mandrel
 n/a

 ASTM B117-97
 Salt Spray
 1,000 hrs

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APPLICATION

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CURE SCHEDULE:

(Time at substrate temperature)

Minutes @ F

FILM THICKNESS: 2.0-3.0 Mils

Prepared 6/5/2013

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86 fax: 713-939-4027 10 fax: 614-771-4139



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