

## 825-37XX Promatch® Glaze SB Stain

<b>Product codes:</b>	825-3700 Neutral	<b>Viscosity</b>	~2000 CPS at 77°F	
	825-3701 Burnt Umber		<b>Flash Point:</b>	53°F (12°C)
	825-3702 Van Dyke		<b>Density (lb/gal):</b>	8.6 – 9.0
	825-3703 Black		<b>Solid (% by weight):</b>	21 – 36%
	825-3704 Raw Sienna		<b>Solid (% by volume):</b>	19 - 24%
	825-3705 Medium Brown		<b>Shelf Life (months):</b>	24
	825-3706 Burnt Sienna			
	825-3707 White			
825-3708 Chocolate				

### Product Description:

Promatch Glaze 825-37XX is an all-purpose glaze for furniture and cabinets. It should be stirred well due to the heavy concentration of certain additives and tints. Application may be by hand or spray. Promatch Glaze is reducible.

### Uses:

Promatch Glaze is used for coloring of wood and is especially developed for furniture coating systems. When properly applied, it will enhance the natural beauty of the wood. Promatch Glaze is used for indoor use and is normally applied over a washcoat.

### Environmental Data (as supplied):

<b>VOC less exempt lb/gal:</b>	5.50 – 6.00
<b>VOC lb/gal:</b>	5.00 – 6.00
<b>VOC less exempt g/l:</b>	665 - 720
<b>VOC g/l:</b>	665 - 720
<b>VOC lb/lb Solid:</b>	1.75 – 2.26
<b>VHAPs lb/lb Solid:</b>	0.20 – 0.30

### Note:

N/A

### Application Data

<b>Suggested Uses:</b>	Wood Stain
<b>Mixing Ratio:</b>	N/A
<b>Pot Life:</b>	N/A
<b>Application Viscosity:</b>	N/A
<b>Reducer:</b>	800-4310
<b>Retarder:</b>	N/A
<b>Clean-up Solvent:</b>	800-4310
<b>Recommended Wet Film:</b>	N/A
<b>Coverage:</b>	N/A

### Note:

N/A

**Directions for use:**

**Surface Preparation:**

N/A

**General Information:**

Prior to use, mix Promatch Glaze carefully and reduce viscosity by adding approximately 50 – 100% reducer. Apply the reduced Glaze by spraying or with a rag. Allow two to three minutes air drying before wiping. Wipe clean and do not leave on any excess material that may interfere with optimum adhesion.

Promatch Glaze must be thoroughly agitated to ensure product consistency.

Product must be thoroughly agitated before use.

After wiping, brush blending, highlighting and complete drying, it can be overcoated by a suitable system such as ECat 431-11XX, Varicure® 431-46XX, ES Lacquer Elite II 431-47XX, Chemguard II 431-70XX, Opticlear 431-80XX, Plastofix Light 421-48XX, Chemlife® 24 421-63XX, EVar 421-80XX, Danspeed Elite 424-44XX and Danspeed II 424-45XX as well as the sealers associated with these systems.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION

**Drying Times:**

	<b>Room Temperature (68°F)</b>	<b>Forced Drying Schedule (122°F)</b>
<b>Tack Free Time:</b>	N/A	N/A
<b>Dry to Sand:</b>	N/A	N/A
<b>Dry to Stack:</b>	N/A	N/A

**Note:**

N/A

Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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